

Additionen (ohne Überschreitung)

$\begin{array}{r} 12 \\ + 25 \\ \hline \end{array}$	$\begin{array}{r} 15 \\ + 11 \\ \hline \end{array}$	$\begin{array}{r} 22 \\ + 33 \\ \hline \end{array}$
$\begin{array}{r} 45 \\ + 21 \\ \hline \end{array}$	$\begin{array}{r} 81 \\ + 17 \\ \hline \end{array}$	$\begin{array}{r} 13 \\ + 34 \\ \hline \end{array}$
$\begin{array}{r} 24 \\ + 35 \\ \hline \end{array}$	$\begin{array}{r} 41 \\ + 47 \\ \hline \end{array}$	$\begin{array}{r} 71 \\ + 14 \\ \hline \end{array}$
$\begin{array}{r} 23 \\ + 21 \\ \hline \end{array}$	$\begin{array}{r} 72 \\ + 17 \\ \hline \end{array}$	$\begin{array}{r} 42 \\ + 23 \\ \hline \end{array}$
$\begin{array}{r} 83 \\ + 16 \\ \hline \end{array}$	$\begin{array}{r} 25 \\ + 28 \\ \hline \end{array}$	$\begin{array}{r} 19 \\ + 10 \\ \hline \end{array}$
$\begin{array}{r} 20 \\ + 48 \\ \hline \end{array}$	$\begin{array}{r} 70 \\ + 25 \\ \hline \end{array}$	$\begin{array}{r} 19 \\ + 50 \\ \hline \end{array}$
$\begin{array}{r} 48 \\ + 51 \\ \hline \end{array}$	$\begin{array}{r} 78 \\ + 11 \\ \hline \end{array}$	$\begin{array}{r} 63 \\ + 12 \\ \hline \end{array}$